

# PATLAND

ESTATE VINEYARDS

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## 2014 Sauvignon Blanc NAPA VALLEY



### 365 CASES PRODUCED

<b>Variety:</b>	100% Sauvignon Blanc
<b>Vineyards:</b>	Ink Grade, Hyde, and Gamble
<b>Appellation:</b>	Napa Valley
<b>Aging:</b>	6 Months Sur Lie Barrel Aged 20% Concrete Tank 15% Stainless Steel 10% New French Oak Barrels 55% Neutral French Oak Barrels
<b>Winemaker:</b>	Jay Buoncristiani

### WINEMAKER'S NOTES:

This wine starts with medium intensity on the nose, opening with refreshing spearmint and leading quickly into a fresh medley of tropical and citrus fruit. Aromas of jasmine, fruit cake, yellow plum and pineapple juice, and then flavors of ruby red grapefruit and kiwi on the palate. Everything culminates in a near-creamy vanilla flavor and a long finish of bright acidity. Perfect to pair with your favorite soft cheese or brie!

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### OUR STORY:

*As young children born in the Soviet Union, the life Henry and Olga would once have together was unimaginable. They traveled halfway across the world to find each other, and here in the states they started a family. For years, they would come to the Napa Valley with the best of friends and family, celebrating all the wonder that life had to offer. Slowly, the allure of wine country overtook them. They had a dream...*

*In 2007, Henry and Olga stumbled upon a place called Terra Del Cuore, and they knew that it would be the home for their vineyard. Together with their three sons, they founded Patland Estate Vineyards. Combining their estate fruit with that of renown Stagecoach Vineyard, Patland is producing some of the finest wine to come out of the Napa Valley today.*



*The Beautiful Stagecoach Vineyard*