

## SAUVIGNON BLANC

2017 416 Cases Produced

VARIETY: 100% Sauvignon Blanc

VINEYARDS: Ink Grade Vineyard Heritage Vineyard

APPELLATION: Howell Mountain & Rutherford

> Alcohol: 14.4%

> > рН: 3.28

TA: 7.I g/L

AGING: 10% Stainless Steel 13% New French Oak 19% Concrete 58% Neutral Oak

> WINEMAKER: Jay Buoncristiani



## Our Story:

As young children born in the Soviet Union, the life Henry and Olga would once have together was unimaginable. They traveled halfway across the world to find each other, and here in the states they started a family. For years, they would come to the Napa Valley with the best of friends and family, celebrating all the wonder that life had to offer. Slowly, the allure of wine country overtook them. They had a dream...

In 2007, Henry and Olga stumbled upon a place called Terra Del Cuore, and they knew that it would be the home for their vineyard. Together with their three sons, they founded Patland Estate Vineyards. Combining their estate fruit with that of renown Stagecoach Vineyard, Patland is producing some of the finest wine to come out of the Napa Valley today.

## WINEMAKERS'S NOTES:

Similar to past vintages, this Sauvignon Blanc has the same trademark yellow color that indicates a little time spent on new oak. The robust fruit and its ability to balance more pronounced oak character is what sets this wine apart from many other Sauvignon Blancs out across the valley. Our goal is to avoid the typical high acid, pyrazine-riddled style, and instead create a wine that is full of bright, tropical fruit! You'll find aromas of tangerine, guava and kiwi. On the palate, a balance of tangy acid and savory richness. Flavors of crisp green apple, lychee and lime zest, which lead to a round and lasting finish. A perfect wine to pair with a fresh harvest salad, or your favorite seafood dish. Try pan seared scallops if you can't decide on one!

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